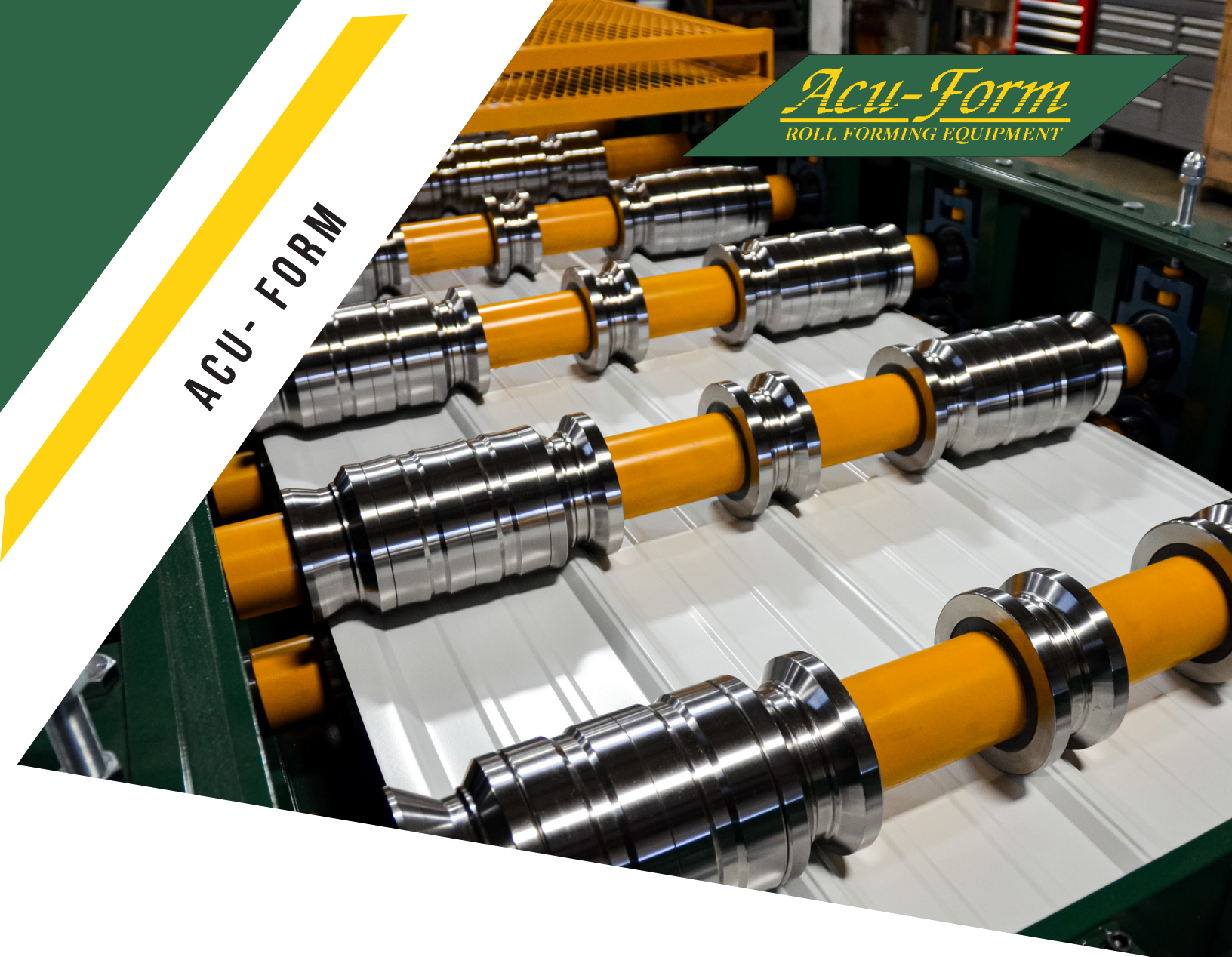


A close-up photograph of industrial roll forming equipment. Several large, polished metal rollers are visible, each with a bright yellow protective sleeve. The rollers are arranged in a row, and a white sheet of material is being fed through them. The background shows more of the machinery and a yellow safety railing.

Acu-Form
ROLL FORMING EQUIPMENT

ACU-FORM

2025-2026

ACU-FORM

PRODUCT CATALOG

Manufacturer of Roll Forming Equipment

Contact Info

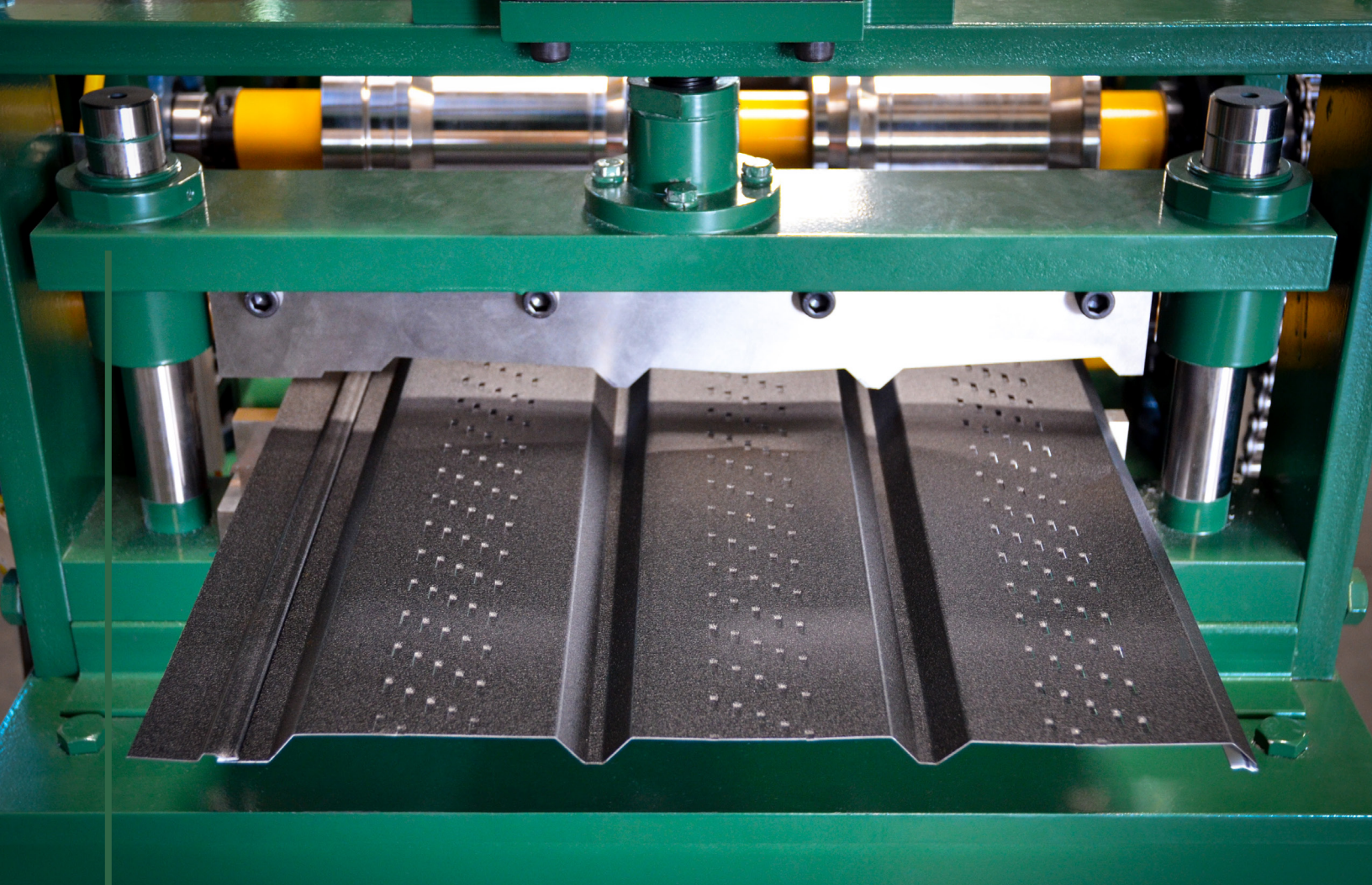
Phone (330) 674-4003
Fax (330) 674-4035

Email

wayne@acu-form.com

Web

www.acuformequipment.com



WELCOME TO OUR **PRODUCT CATALOG**

Index

1. Front Cover
2. Welcome
3. Index
4. Mission & Vision Statement
5. Keys to Success
- 6-7. Our Services
- 8-9. What Clients Are Saying
10. Warranty
11. Installation & Training
12. Shipping FAQ
13. Machine Qualities
14. Ag Panel
15. Ridge Cap
16. Hemmer
17. Slitter
18. Uncoiler / Uncoiler with Car
19. Corner / Board Batten
20. Fascia Trim Former
21. Soffit
22. F&J Channel / End Wall / Side Wall
23. Drip Edge
24. J Channel
25. Valley / Overhead Door Trim
26. Double Angle / Rat & Snow Guard
27. Perforator / Coil Upender
28. Panel & Trim Wrapper
29. Cannon Ball Track / Rolls & Tables
30. Stand Alone Shear / Shear Slitter Line
31. Notes

ACU-FORM

**ACU-FORM HAS BEEN SUCCESSFUL IN
IMPLEMENTING A MANUFACTURING &
MACHINING PROCESS THAT WILL PROVIDE A
QUALITY CONSISTENT PRODUCT**



MISSION

We strive to achieve our objectives

To provide our customers with products of exceptional value which help them gain competitive advantage in their markets. To exceed customer expectations in customer service, prompt product delivery and to maintain a superior level of integrity in interactions with our business partners. To provide a pleasant nurturing and growth oriented environment which encourages our employees to be highly productive and to grow personally and professionally.



VISION

We change the way you think

We envision a future where our unwavering commitment to innovation, craftsmanship, and service positions us as the most trusted name in roll forming equipment. We strive to lead the industry by delivering durable, efficient, and forward-thinking solutions that empower our customers to succeed in their markets. By continuously raising the bar in product quality and customer care we are shaping a future where both our customers and employees thrive together one roll at a time.

Acu-Form Sales
Wayne Troyer

ACU-FORM

KEYS TO SUCCESS

VISIBILITY

Customers will not seek us if they do not know we exist or know what Acu-Form has to offer.

QUALITY

The quality of a company is a direct reflection of the quality of the product it offers.

PRICING

It is Acu-Form's goal to offer pricing that is mutually profitable and offers profit for our clients.

CUSTOMER SERVICE

Customer service is the single highest factor to success as a company. Do not underestimate the value of a trusted relationship.



What We Do

.....

Choose Ou

WHY ACU-FORM - THE ACU-FORM COMMITMENT



Reliable On-Time Delivery

.....

Your production timeline is our priority. Acu-Form consistently meets delivery schedules with a **95%** fulfillment rate, ensuring you stay on track.



Test Driven Machinery

.....

Each roll formers is tested in-house using customers coil stock to validate forming quality and accuracy.



Versatile Growth Opportunities

.....

Your initial investment is just the beginning. Expand your capabilities with additional equipment engineered to integrate with existing machinery.



Exclus Des

.....

All forming crafted from Thru-Harden Steel, ensuring performance long

Acu-Form
ROLL FORMING EQUIPMENT

ur Services



ive Die Design

g dies are
high quality
ned D-2 Tool
ing optimal
ance and
evity.



Versatile Drive Options

Choose from Mechanical, Hydraulic, or CNC Electric with Servo Drives. Our engineering team ensures seamless power source compatibility for your facility.



Comprehensive Delivery & Setup

From shipping to setup and test runs, Acu-Form handles it all. When our service technicians leave, your machines are ready for production.



Dedicated Customer Support

Our commitment goes beyond sales. Enjoy access to service technicians and a stocked parts library for same-day shipments, keeping your operations running smoothly.

***High Quality Machines Adaptable
To Your Specifications***

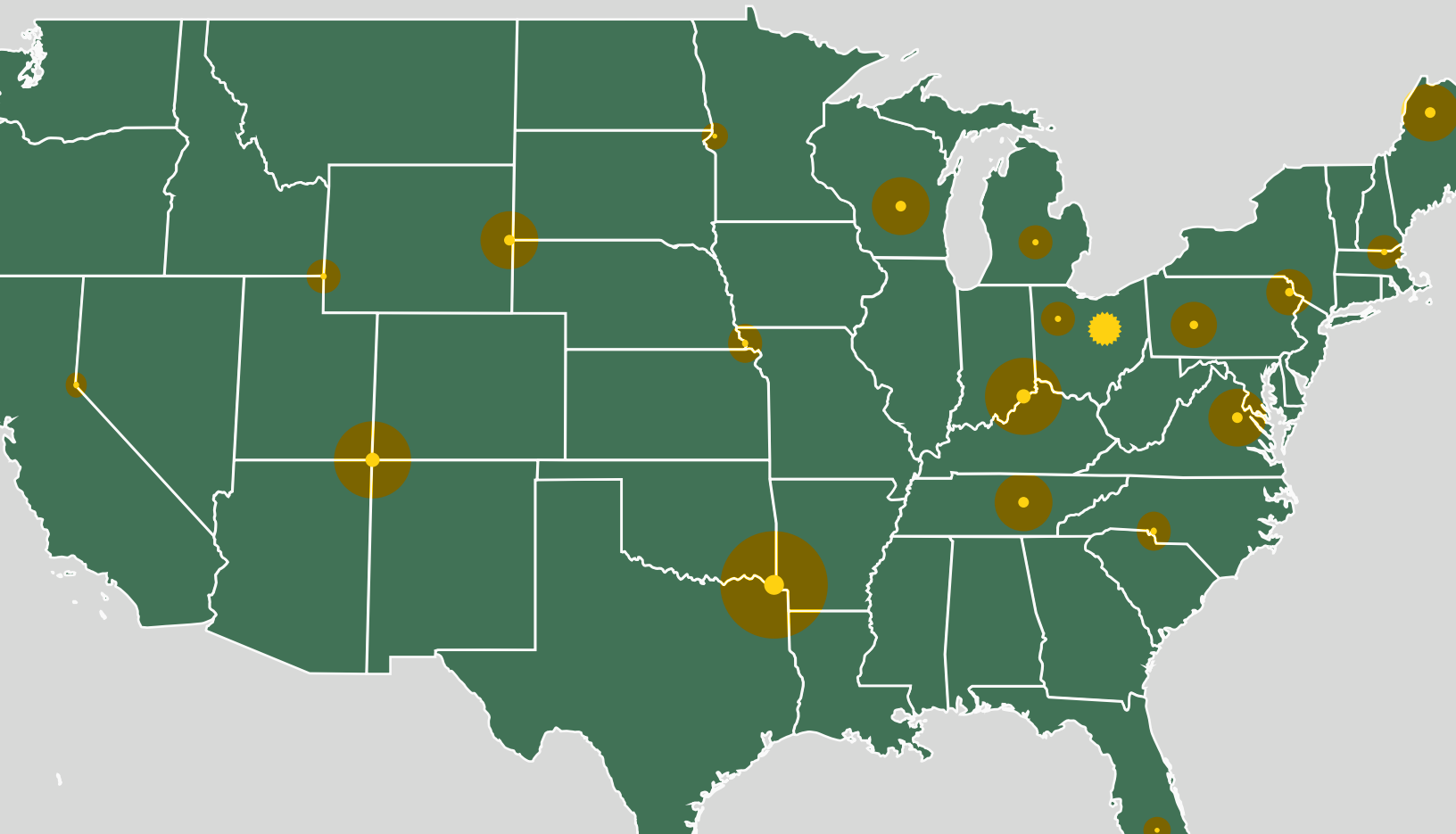
Our Clients

WHAT CLIENT

Where Acu-Form Machines Are At Work

From small-town contractors to large-scale manufactures, Acu-Form roll forming machines are working hard across North America. We're proud to support the metal roofing industry in every corner of the U.S. and beyond.

With 3,000+ machines built to date and equipment in use across 32 states, we help crews form panels, trim, and accessories exactly where they need them—on-site or in-plant.



TS SAY



“

AA++ Service!! Wayne is always more than willing to help solve any problems or answer any questions. We have bought many pieces of equipment over the years from Acu-Form with no issues and good quality.

“

The slots under their frame work where you can pick with a forklift is nice because that gives you the center of gravity so there's no guessing. When we set it in our trim fabrication facility it was wired up and we were rolling trim in about an hour. We did have some adjusting to do but we have run 16,000+ pieces since and it has been spot on. It has the capability of running 120 FPM, and we run at 90 FPM. If you know anything about rolling trim, that's moving! Each piece of trim that comes out is dimensionally perfect and a quality piece. Thank you Acu-Form for a high quality roll former.

Acu-Form Warranty

Acu-Form hereby provides the following warranty for any new product purchased from Acu-Form.

Acu-Form will provide any components free of charge (freight not included) F.O.B. Millersburg, OH or F.O.B. vendor if drop shipped, which fail due to poor workmanship or inferior material within the following guidelines after shipment. Acu-Form will warranty the failed material within the following guidelines after shipment. Acu-Form will warranty the failed machine part (s). **If an Acu-Form technician is required at the customer's facility and upon arrival it is determined that the nature of the problem is not a warranty related item, the customer will be required to pay the Acu-Form technician travel time, work time, and expenses at our normal rates.**

This warranty shall be effective for the lesser of (12) twelve months, (2,000) two thousand operating hours or (1,000,000) one million feet, from date of initial installation; provided, however, that in no event shall this warranty extend beyond (12) twelve months from the date of shipment by Acu-Form to the first purchasing party.

Equipment furnished or manufactured by companies other than Acu-Form but used on Acu-Form equipment will be subject to the original manufacturer's specified warranty. Example, but not limited to: gear boxes, motors, drives, clutches, etc.

Not included are items which have a life under normal usage inherently shorter than the period indicated above for the product, for example, but not limited to, cutoff blades, belts, filters, lights, or any other items replaceable in the course of ordinary or scheduled maintenance.

Note: Prior to performing any repair work or part replacement which may be considered under warranty, the owner of the equipment must notify and receive authorization from Acu-Form. Failure to follow these guidelines could at Acu-Form's discretion, void warranty on that item.

Acu-Form has no liability for any damages, which may result from delays in delivery.

Acu-Form is not liable for scrap loss or tryout material nor is it responsible for performance of our customer's employee(s), which results in scrap product or products less than quoted.

This warranty is made in lieu of all other warranties, express or implied, including the warranties of merchantability or fitness.

Acu-Form (seller) shall in no event be liable for damages for any breach of warranty in an amount exceeding the purchase price of the product sold under this purchase order.

Operation of Acu-Form equipment outside parameters outlined in the equipment manual provided with the equipment could void any and all warranties expressed above.

— *Installation & Training* —

Pre-Installation Process

Included

- Acu-Form will provide drawings for customer for approval and sign off.
- These drawings will become the basis upon which the machine is built.
- Acu-Form will review with the customer their rigging needs and limitations. All rigging costs are to be borne by the customer.
- Acu-Form will provide a list of the necessary equipment and recommended actions.
- Acu-Form will provide a copy of the operating manual and technical drawings.

Customer's Responsibility

- Customer is responsible for the foundation.
- Customer is responsible for placing equipment on foundation to make machines parallel and level.
- Customer is responsible to install all necessary conduit, wire, and miscellaneous hardware for electrical hookup.
- Customer is responsible for installing all hydraulic pipe and hoses and pneumatic pipe and hoses.
- Customer is required to furnish specified voltage and amperage to points specified in drawings.

Installation and Services

Installation and Training (at your facility)

Cost: \$6,000.00

Includes:

- Travel time from our shop to your facility (within a 500 mile radius)
- Driver & Technician
- Up to 24 man hrs. at job site

Delivery

- All equipment will be shipped from, or picked up at our Millersburg, OH plant approximately (48) forty-eight to (52) fifty-two weeks depending on backlog from date of receipt of purchase order and down payment, subject to prior order scheduling.
- All prices are quoted F.O.B Millersburg, OH, U.S.A.
- In stock machines can be shipped or picked up within approximately (2) two to (3) three weeks from date of purchase.
- In stock parts can be sent out the same day if the order is placed by 2:00PM ET

Terms

The aforementioned quoted prices are firm for 30 days from date of quotation with payment terms as follows:

- 30% Down payment due with order
- Balance Due prior to shipment
- Some special order items require an additional 20% down 60 days prior to completion of machine.

Delinquent accounts will be assessed a service charge of 1 1/2% per month, or 18% per annum.

Shipping - Frequently Asked Questions

How much does it cost to ship one of your machines?

We have several shipping companies that we check freight prices with, so depending on the destination we may prefer to ship a machine with a different shipping company with differing prices from other companies. Therefore; the best way to get a quote on shipping is to give us a call and ask us for a quote. We will need to know the machine that you are purchasing as well as the destination zip code. Your local trucking company may be able to give you a better price.

What are terms for shipping?

We normally ship out of Millersburg, OH. We do not have any loading charges, but the customer is responsible for the shipping charges from our plant to your facility. Sometimes we ship freight collect, which means you write a check to the carrier for the shipping charges upon delivery, but we do not ship COD. The machine itself must be paid in full before being loaded onto the truck initially.

Can the trucking company deliver the machine to our house?

It depends, your shop must be accessible to a tractor trailer truck. This means no low power lines, weight restrictions or tight turns. Generally this is called 'curbside delivery'. It is probably best to call us and ask.

Will the trucking company unload the machine for me?

Truck drivers are not required to give any assistance unloading your machine. They are just required to get the machine to the rear of their truck. From there, you and your employees are responsible for getting the machine on the ground and rolled or packed into your shop.

Can the customer provide his own transportation? (What is acceptable)

The customer can provide his own transportation, however it must be an open trailer that is fork lift accessible and have proper strapping features. Enclosed trailer, live stock and box trucks are **unacceptable** and may be rejected by Acu-Form personnel.

What do I do if I receive a damaged machine?

We try very hard to package our machines so that they do not get damaged during shipment, but sometimes it does occur. The most probable cause for damaged machines is improper tie down. It is very important to inspect the machine in detail prior to unloading. It is easy to get caught up in the excitement of receiving your new machine, and overlooking damages. All damages must be noted on Bill of Lading in order to process a claim. Upon receipt, inspect your machine (in the crate, if applicable) thoroughly. If you find any damage to the machine, it is vitally important that you call Acu-Form to get an approval before unloading the machine. Be sure to note damages on the BOL as well as both you and the truck driver must sign the BOL before the truck driver leaves. If you do not follow proper procedure, it is virtually impossible to get a freight claim processed.

— ***Acu-Form Standard Machines Include*** —

- Electric = Electric Gear Box with standard Reverse - Stop - Start - E-Stop Controls
- Hydraulic = Hydraulic Motor - Flow Control - Control Valve
- Mechanical = Gear Box - Jack Shaft

Tooling Test Material

- Roller die tooling is designed to process materials within specific property ranges. The tooling quoted herein is designed for coil material as specified on the enclosed. Reference Drawing.
- The customer will provide test metal for each gauge and profile that the tooling is specified for. Test metal shall comply with the material specifications indicated. Acu-Form will test material outside the specifications, upon customer request, on a time and material cost basis. Only material within the specifications will be used for customer acceptance testing.
- Acceptance testing will be conducted in the Acu-Form plant and will be based on materials provided for testing. If the customer elects not to have all possible materials tested at this time, Acu-Form does not assume responsibility if material is not in our guidelines. Acu-Form will provide assistance, on accepted materials, in the customer's facilities, at technical assistance charge rates.

Standard Profile Tolerances

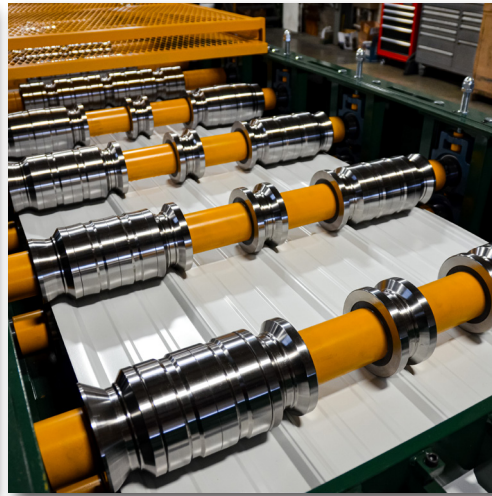
For thickest material to be formed, these following tolerances apply unless otherwise noted:

• Accumulation*	± 1/16-in.	• Chamber	1/8-in. in 10-ft.
• Depth	± 1/32-in	• SKI	1/8-in. in 10-ft.
• Angle	± 2	• Dive	1/8-in. in 10-ft.
• Radii	± 1/32-in.	• Flair	3/16-in. in 10-ft.

**When a series of dimensions are strung out and added up, the overall distance accumulated will not vary this amount.*

AG PANEL ROLL FORMER

With Post Cut Shear



Machine can be controlled by our fully automatic controller, with electric, 12 volt, hydraulic or mechanical controls. By using post cut shear design, it assures a flare free square panel every time. With an up cut shear, panel can slide onto previous panel without scratching. All forming dies are made from D2 tool steel, and Thru-Hardened to 60 RC. This eliminates the need for flash chroming and the problem of chrome wearing off. This provides years of trouble free service. The 3" TGP 1045 shaft is designed to resist deflection, for quality, crisp finished panel.

Smart cut feature automatically stops the machine at the proper location for slit-off in anticipation of end of order coil change.

The Ag Panel utilizes a 14 pass, tooling design.

Speed of 0–150 feet per minute.

- Hand crank adjustable entry guide
- Entry end material slit off
- 16 Pass Ag Panels available
- Custom Panels to your specs
- Standard Safety Guarding
- Can Run 26GA and 29GA



Length 28" - Width 60" - Wt. with shear 17000#

RIDGE CAP



All forming dies are D2 tool steel and Thru-Heated 65 RC, providing years of trouble free service

Available in industry standard of 13.500" or designed to your specs

Our Hem is designed to be used on Grade 50 or Grade 80 steel. This feature will allow for use of same material used for forming metal roofing; this way it reduces the need to stock two different types of metals



HEMMER

Tooling shafts are mounted with 2 tapered roller bearings, which results in rigid tool fixture with no end to end movement. Tooling is mounted on turned, ground, and polished shafts, for ease of adjustments.



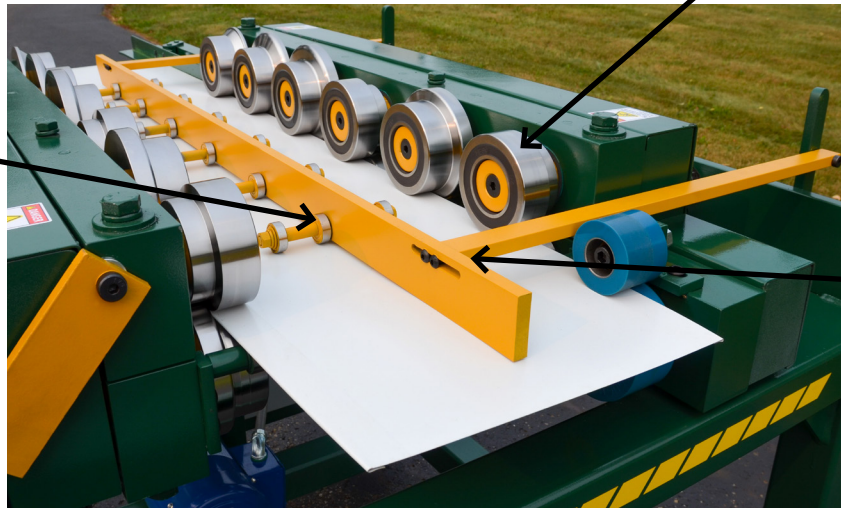
Hand crank width adjustment



The hem is designed to accommodate GR 80 metal, without cracking. This feature allows use of the same material that is used for forming metal roofing; therefore reducing the need to stock two different types of metals.

Rolls are manufactured with D2 tool steel, and hardened for longer trouble free use

Flip down entry guide converts hemmer to single hem machine



Bottom and top support for large and small pieces

- Hem width is easily adjusted from 1/4" to 1/2" with a hand knob
- Hem will accept blanks from 3" to 24" widths
- Hem is formed by rolling the metal underneath to avoid paint damage from sliding across table

Compact Size:

Length 60"
Width 46"
Height 42"

SLITTER

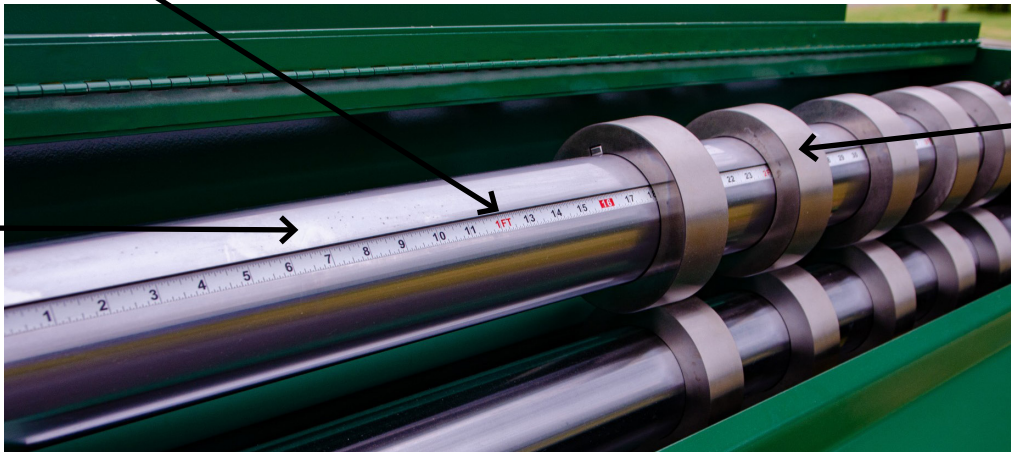
Removable door allows the blades to be removed easily and quickly, for sharpening.



Blades are easily adjusted for width with scale installed onto the shaft. This operator friendly slitter will give you years of service.

Has 5 sets of 2" wide D2 tool steel slitter blades.
Adjustment is easy and simple. Min cut width is 2.375

Machine has
4' Chrome
Arbors



Blades are tapered so unused portion doesn't mar material

The urethane rubber feed rolls that feed, also keeps the blanks against the entry guide bearings. These are easy to adjust. Serpentine drive chain delivers positive drive.

There is a preloaded cup and core at the drive end of the shaft bearing which eliminates all end to end movement, while at the opposite end there is a re-movable bearing plate, that has a bullet point dowel for easy alignment, for reassembly.

UNCOILER

Quality design for many years of trouble free service at an affordable price. The heavy duty powered scissor expansion unit has pressed bronze bushings with grease Zerk for longer life.

Scissor unit has 4 segments

Power Options:

Hydraulic - Electric - Mechanical

Compact Size

Width 96" - Depth 48" - Height 54"

- Main arbor supported by 6.5 inch Timken Tapered Roller bearings
- Manual forward/ reverse control for loading roll former
- Easy access panels for service of Uncoiler
- Built in fork pockets for ease of handling
- Will handle coil width up to 48", and coil ID of 17"-21", and OD of 51"
- Feed speed of 0- 150 feet per minute



Uncoiler with Car

Same as above plus:

- Scissor lift coil car with hydraulic cylinder
- 4 wheel drive (optional)
- Safely handles 12,000 # coil

Compact Size:

Depth 175"

Width 56"

Height 61"

CORNER

Designed to be used on: Grade 50 or Grade 80 26GA or 29GA steel.



- Has at least 12 passes.
- All forming dies are D2 tool steel and Thru-Hardened to 65 RC
 - This provides years of trouble free service
 - House Corner
 - Residential Corner
 - Mini Corner
- Or will make special corner to your specs.



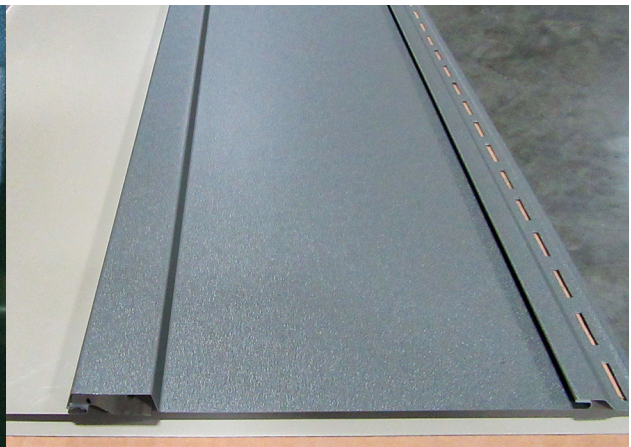
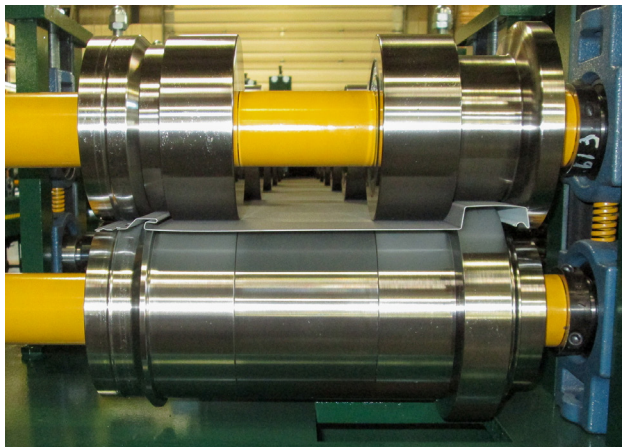
Depth 185" - Width 25" - Height 48"

BOARD BATTEN

Designed to be used on:
Grade 50 or Grade 80 26GA
or 29GA steel

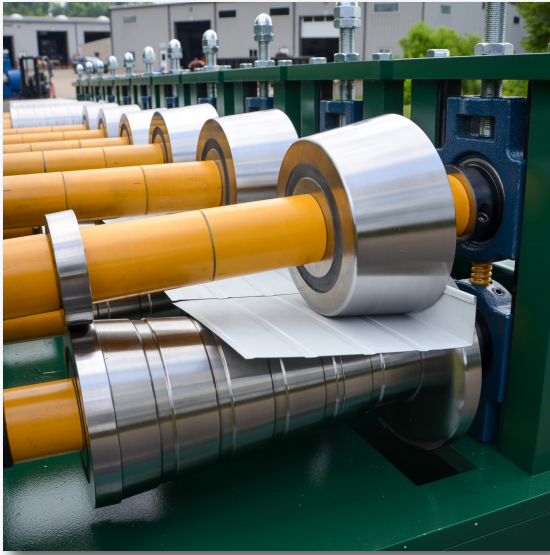
All forming dies are D2
tool steel and Thru-Heated
65 RC, providing years of
trouble free service

Depth 175'
Width 56'
Height 61'



FASCIA TRIM FORMER

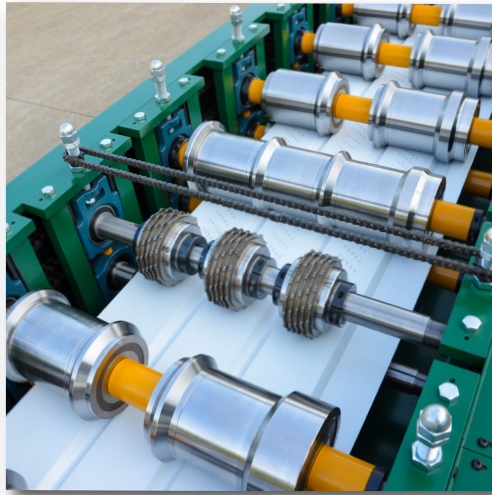
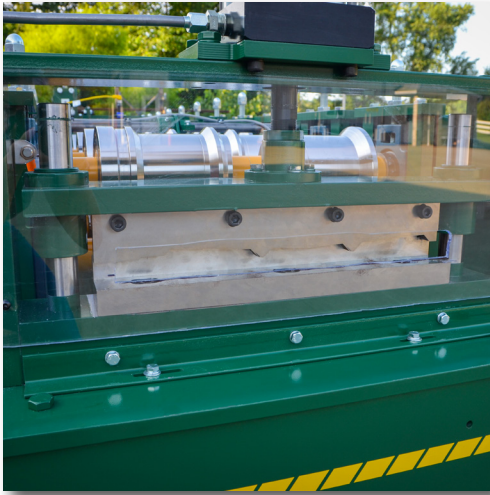
Capable of forming variable widths



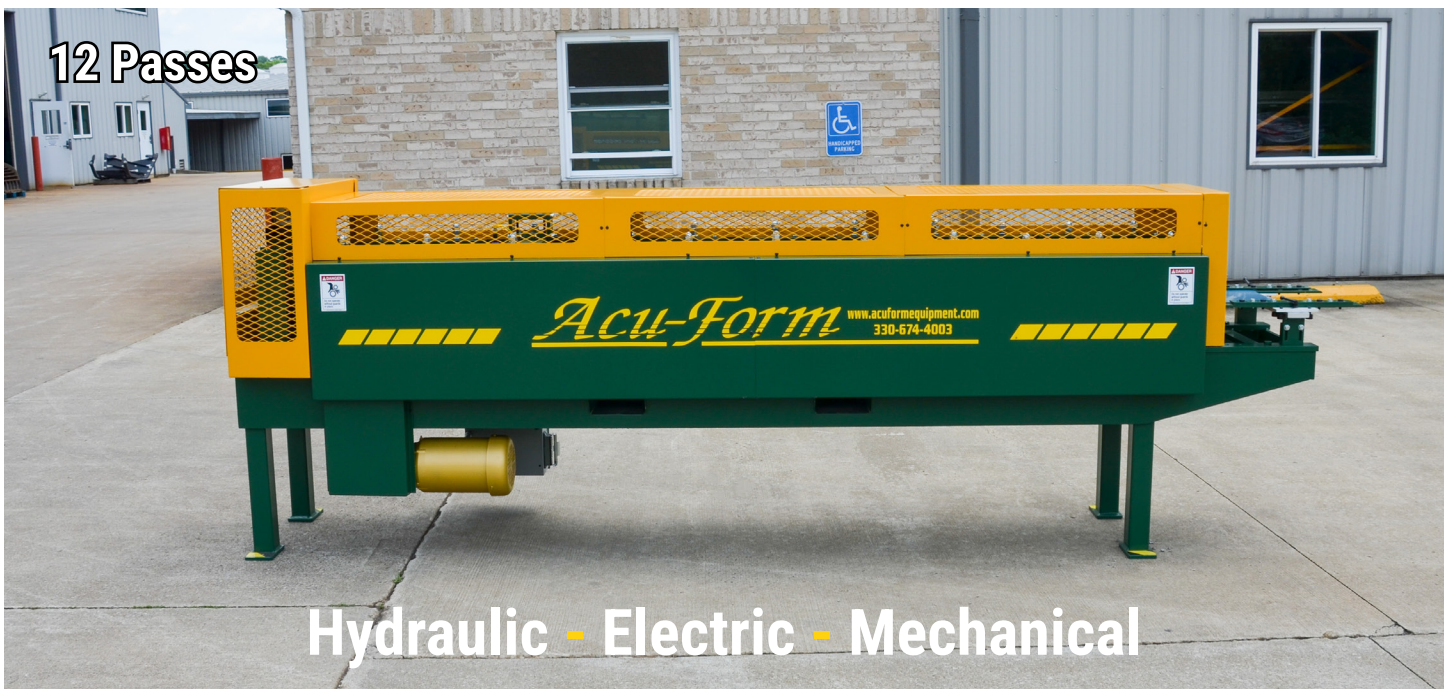
- All forming dies are D2 tool steel and Through Hardened to 65RC
 - This feature provides years of trouble free service
 - Hem is designed to be used on Grade 50 or Grade 80 steel
- This feature will allow use of the same material used for forming metal roof, reducing the need to stock two different types of metals
 - Applicable with Aluminum or Steel



SOFFIT



- All forming dies are D2 tool steel and Thru-Heated 65RC, providing years of trouble free service
 - Designed to be used on: Grade 50 or Grade 80 26GA or 29GA steel
- Available in 12" or 16" (or your specific size) steel or aluminum with perforator



F&J CHANNEL

- All forming dies are D2 tool steel and Through Hardened to 65RC. This feature provides years of trouble free service.
 - Hem is designed to be used on Grade 50 or Grade 80 steel.
 - 19 Passes
- This feature will allow use of the same material used for forming metal roof, reducing the need to stock two different types of metals.



Hydraulic - Electric - Mechanical

END WALL / SIDE WALL

Forming dies are D2 tool steel and Through Hardened to 65RC for years of trouble free service.

Designed to be Used On:

Grade 50 or Grade 80
26GA or 29G A steel

Power Options:

Hydraulic
Electric
Mechanical

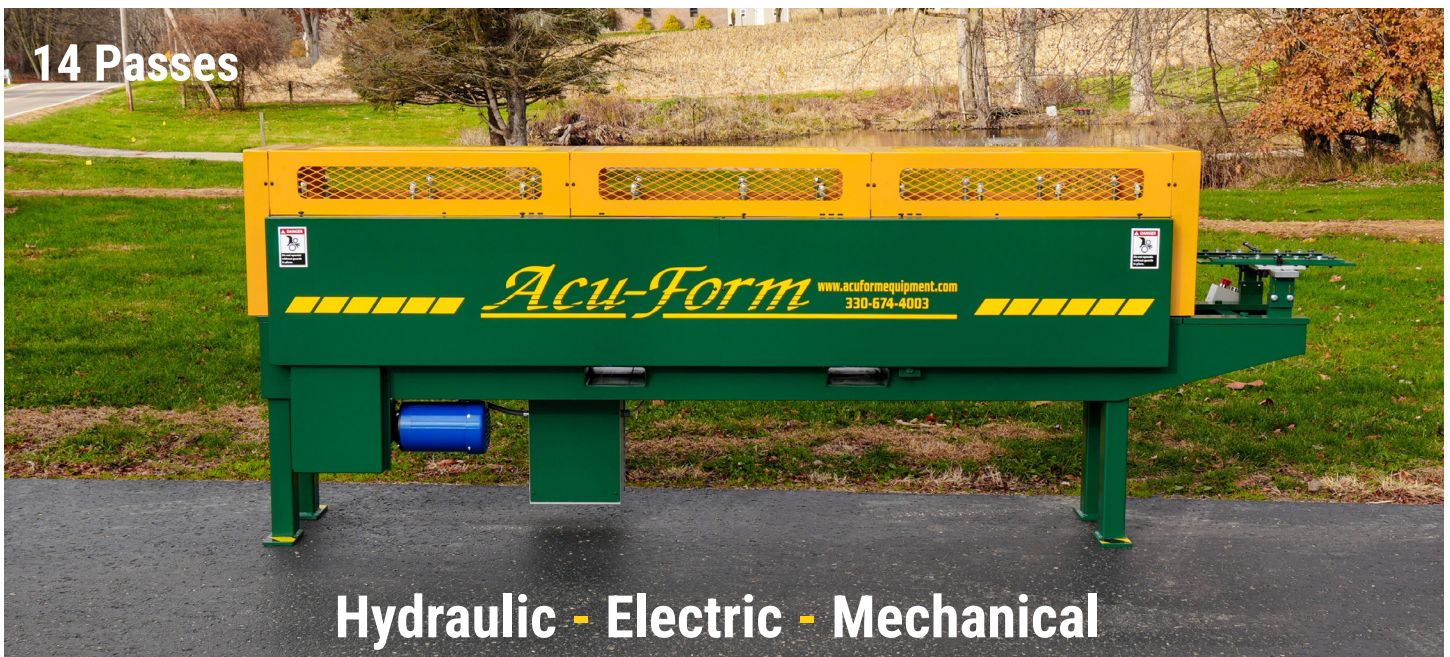


12 Passes

DRIP EDGE



- Forming dies are D2 tool steel and Through Hardened to 65RC for years of trouble free service
 - Designed to be used on: Grade 50 or Grade 80 26GA or 29GA steel
 - Can be purchased with or without shear
 - Available in steel or aluminum



J CHANNEL



Designed to be Used On:

Grade 50 or Grade 80
26GA or 29G A steel

Forming dies are D2 tool
steel and Thru-Hardened to
65RC for years of trouble
free service



VALLEY

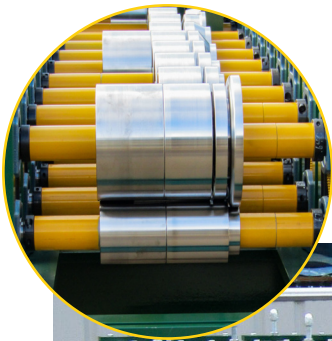
- Forming dies are D2 tool steel and Through-Hardened to 65RC for years of trouble free service
- Designed to be used on: Grade 50 or Grade 80 26GA or 29GA steel
- Can be purchased with or without shear
 - 18 Passes
- **Power Options:** Hydraulic, Electric, Mechanical



Length 240" - Width 33" - Height 48"

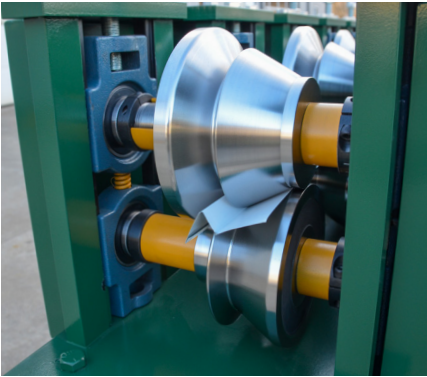
OVERHEAD DOOR TRIM

- Designed to be used on: Grade 50 or Grade 80 26GA or 29GA steel
- Forming dies are D2 tool steel and Thru-Hardened to 65RC for years of trouble free service
 - 22 Pass



Length 250" - Width 28" - Height 48"

DOUBLE ANGLE



- Forming dies are D2 tool steel and Through-Hardened to 65RC for years of trouble free service
- Designed to be used on: Grade 50 or Grade 80 26GA or 29GA steel.
 - Available in steel or aluminum
 - 10 Passes
- **Power Options:** Hydraulic, Electric, Mechanical



Length 135" - Width 18" - Height 48"

RAT GUARD / SNOW GUARD

Snow guard has hem top and bottom. 10 Pass.



Length 135" - Width 18" - Height 48"

PERFORATOR



- The Deluxe Perforator double pass has profiled center dies to hold material and makes a nice straight perforation
- All the perforator dies designed with D2 steel for longer wear life, as well as the ability to sharpen if the need arises
- The dual entry guides can be adjusted to run flat strips for trim pieces

Power Options: Electric, Hydraulic or Mechanical

COIL UPENDER

- Made to safely handle 20,000# coils
- Designed with fork pockets built into the frame to create ease of handling
- Designed for stress free operating
- Built with quality of design for many years of trouble free service at an affordable price

Power Options:

Hydraulic
Electric
Mechanical

Dimensions:

Depth 66"
Width 54"
Height 76"



Phone 330.674.4003 | www.acuformequipment.com

PANEL WRAPPER

Shrink wrapping trim packs provide the ultimate protection for your products. Your customer's products are completely sealed against moisture and dirt, even after an extended time at the job site. In-feed and out-feed conveyors can be built to your length requirements.

Compact Size

Width 60" - Depth 40" - Height 65"

- Forward / Reverse Wrapper
- Heavy duty bearings rollers and shafts
- 4" X 8" heavy wall tubing frame
- See through guard
- Conveniently located shrink wrap loading door
- Three roll system
- Uses roll size: 18" wide X 3" ID X 10" OD
- Can be used with: 15", 18" and 20" shrink wrap
- Rolls are installed on an angle to ensure a more uniform wrap



Rolls sold separately

TRIM WRAPPER



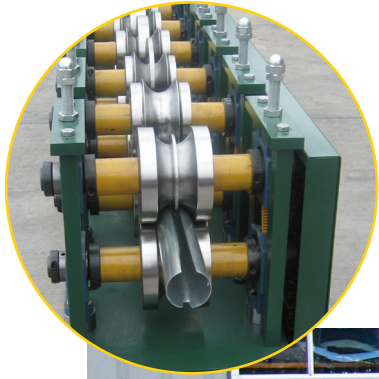
Same qualities as above:

Dimensions:

Depth 37"
Width 52"
Height 42"

CB TRACK

- Designed to Roll 14 Gauge steel
- Run your own door track at a fraction of the cost
- Forming dies are D2 tool steel and Thru-Hardened to 65RC for years of trouble free service
- 23 Pass Machine



ROLLS & TABLES



We will build to your specifications



STAND ALONE SHEAR



SHEAR & SLITTER LINE



We will build to your specifications

Heavy-duty powered scissor expansion unit pressed with bronze bushings & grease fittings

6.5" Timkin Tapered Roller bearings in main arbor

Built in fork pockets for ease of handling

Width: 96" Length: 108" Height: 81"



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