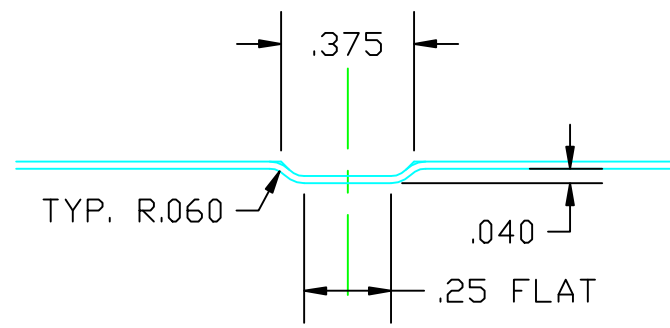
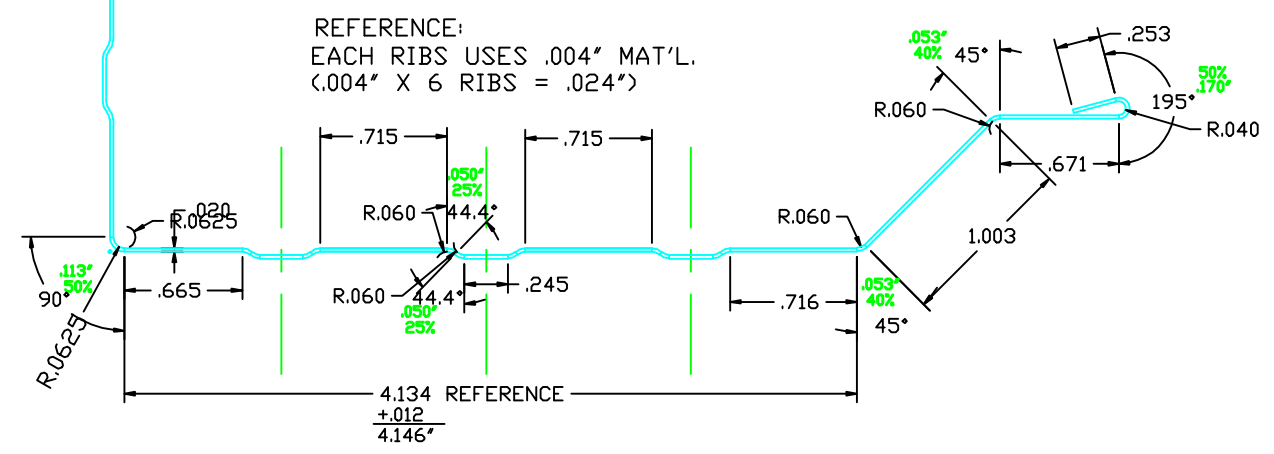


RIB DETAIL
2 X SIZE



STRIP WIDTH CALCULATION
CALCULATED STRIP WIDTH = .020" x 12.811"



MATERIAL: MILD STEEL, PREPAINTED, BOTH SIDES
THICKNESS = .015" TO .022"
STRIP WIDTH = 12.800"

REV.	DATE	BY	DISCRIPTION

ROLL TOOL SPECIFICATION:
 ROLL MATERIAL: D-2 & 4120 STEEL
 HEAT TREAT/D-2 : 60/62RC
 HEAT TREAT/ 4140: 56/58RC
 BORE SIZE: .
 KEYWAY SIZE: 3/8"
 GAP ROLLS FOR: .020"

MACHINE SPECIFICATIONS:
 ROLL SPACE: 15.0"
 HORIZONTAL CENTERS: 9" & 21"
 VERTICAL CENTERS: 4.5" TO 7"
 SHAFT SIZE: 1.625" NOMINAL
 DRIVE: BOTTOM DRIVE ONLY
 NUMBER OF STATIONS: 12

PAINT VALLEY PARTS

DESIGN DATE: MAY 28, 2019
 REVISED DATE:

TITLE: CORNER TRIM
 4.25" X 4.25" - 6 RIBS

ITEM: PART PRINT